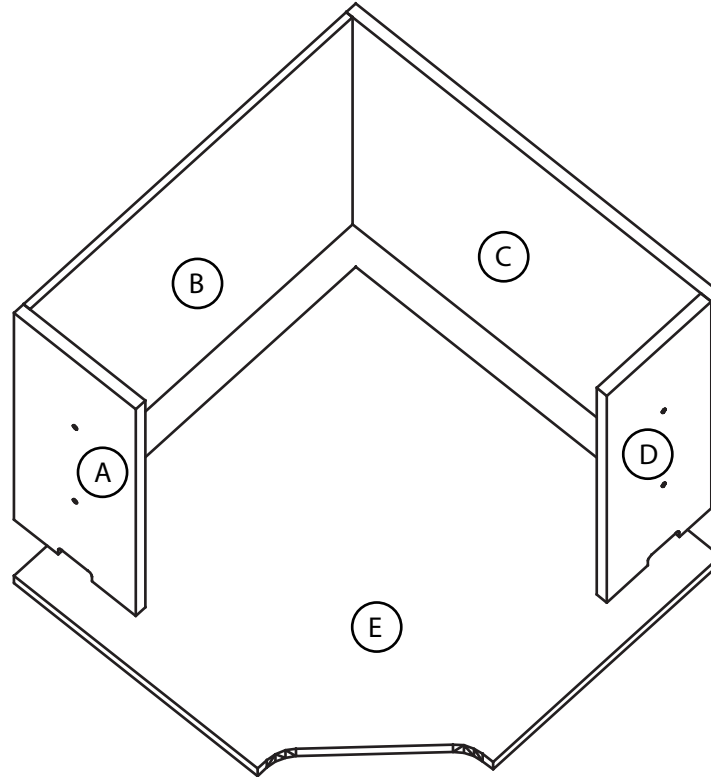
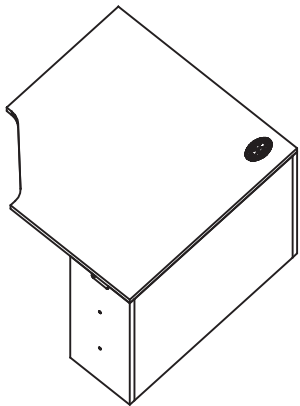
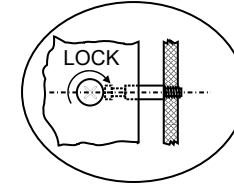


<b>ASSEMBLY SEQUENCE</b>	
<b>1</b>	Insert PINS into A and CAMS into B and lock into place (as per figure 1.1)
<b>2</b>	Insert PINS into C and CAMS into B and lock into place (as per figure 1.1)
<b>3</b>	Insert PINS into D and CAMS into C and lock into place (as per figure 1.1)
<b>4</b>	Insert PINS into E and CAMS into the top of A, B, C and D and lock into place (as per figure 1.1)
<b>5</b>	Thread floor levelers into T-Nuts located at the bottom of the side panels.



3/4 turn to lock pin and cam



**Figure A: Cam & Pin Installation**

<p><b>STEP ONE:</b></p>	<p>Press the Cams into the face of the board.</p> <p>The arrow on the Cam must face the hole where the Pin will enter.</p>
<p><b>STEP TWO:</b></p>	<p>Press the Pins into the side of the mating board. Apply hand pressure until the wider collar of each Pin sits flush with the surface.</p>
<p><b>STEP THREE:</b></p>	<p>Align the panels so the Pins enter the Cam holes, then press them together firmly until the joint is fully sealed.</p> <p>Using a screwdriver, turn each Cam clockwise approximately 3/4 of a turn to lock the expanding Pin in place.</p> <p>Avoid overtightening.</p>