

Lounge Seating Specifications - Sofas

applicable to selected models

SOFA FRAMES

- Heavy duty metal frames are standard on select one, two, and three seat sofas.
- Metal frames are constructed with angular 11 gauge steel.
- Metal frames are finished in an environmental friendly powder coated black paint.
- Seats, backs, and arms are independently attached to the metal frame with bolts and threaded "T" nuts.

SOFA SEAT

- Seat pan is constructed with 3/4" (19mm) plywood.
- Seat pan is standard with a "cut-out", reinforced with a 418lbs (190kg) tensile strength webbing for added comfort and support.
- Seat cushions are clipped into place using snap on hooks, preventing sliding and allowing for easy cleaning.
- Permanently affixed cushions are available as an option.
- Seats are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Seats are replaceable on site.

SOFA BACK

- Backs are constructed with 3/4" (19mm) plywood.
- Solid plywood back is fitted with threaded "T" nuts.
- Back is attached to metal frame with bolts and threaded "T" nuts.
- Backs are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Backs are replaceable on site.

SOFA ARMS

- Structural wood construction.
- Arms are attached to the metal frame using bolts and threaded "T" nuts.
- Arms are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Arms are replaceable on site.

SOFA FOAM

- Seat foam thickness is 5.5" (140mm).
- Standard seat foam is composed of medium firm foam, 1.8lbs density/36lbs compression.
- Seat foam is wrapped with fiber for added comfort.
- Fire retardant foam meets CAL 117 standards.

SOFA LEGS

- "Wood Legs" are constructed of solid hardwood.
- "Metal Legs" are finished with environmentally friendly powder coated paint.
- "Angled Legs" are finished with environmentally friendly powder coated paint.
- Legs are replaceable on site.

PRODUCT IDENTIFICATION

- Products are labeled with model numbers, fabric codes, and date manufactured.
- Identification label allows for easy reordering.

ADDITIONAL FEATURES

- All items are manufactured in our ISO 9001-2000 compliant factory.
- ANSI/BIFMA x5.1-02 tested and approved.
- GREENGUARD® Indoor Air Quality Certified.

OTTOMAN / SECTIONAL SEATING FRAMES

- Frames are constructed with plywood, hardwood, and solid wood components.
- Sectional seating seats and backs are attached to each other with bolts and threaded "T" nuts.
- Joints are reinforced with corner blocks and screws at critical stress areas.

OTTOMAN / SECTIONAL SEATING SEAT

- Seat pan is constructed with 3/4" (19mm) plywood.
- Seat pan is standard with a "cut-out", reinforced with a 418lbs (190kg) tensile strength webbing for added comfort and support.
- Seat cushions are attached into place using mechanical fasteners, preventing seats from dislodging.
- Seats are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Seats are replaceable on site.

SECTIONAL SEATING BACK

- Backs are constructed with 3/4" (19mm) plywood.
- Solid plywood back is fitted with threaded "T" nuts.
- Back is attached to the frame with bolts and threaded "T" nuts.
- Backs are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Backs are replaceable on site.

SECTIONAL SEATING ARMS

- Structural wood construction.
- Arms are attached to the frame using bolts and threaded "T" nuts.
- Arms are cut to exacting measurements with modern CNC (computer numerical control) equipment.
- Arms are replaceable on site.

OTTOMAN / SECTIONAL SEATING FOAM

- Seat foam thickness is 5.5" (140mm).
- Seat foam is composed of firm foam, 2.3lbs density/55lbs compression.
- Seat foam is wrapped with quiet fiber for added comfort.
- Fire retardant foam meets CAL 117 standards.

LEGS (On Selected Models)

- "Wood Legs" are constructed of solid hardwood.
- "Metal Legs" are finished with environmentally friendly powder coated paint.
- "Angled Legs" are finished with environmentally friendly powder coated paint.
- Legs are replaceable on site.

PRODUCT IDENTIFICATION

- Products are labeled with model numbers, fabric codes, and date manufactured.
- Identification label allows for easy reordering.

ADDITIONAL FEATURES

- All items are manufactured in our ISO 9001-2000 compliant factory.
- ANSI/BIFMA x5.1-02 tested and approved.